



2003-Newer Chevy/GMC 1500 HD **Rear Bump Stop Kit**

Installation Instructions:

- 1.) Align rear bump stop brackets on the frame above the leaf springs, and center it over the U-bolts. Center punch the holes on bottom and front side of bracket for drilling.
- 2.) Drill out holes using a 3/16" drill bit. Insert the supplied 3/8" x 1" self tapping bolts and secure to frame. Take care not to pinch the emergency brake cable, other lines, or wires between the frame and bracket.
- 3.) Install bump stop onto bracket.

If you have any questions or concerns, please feel free to contact us at info@boulderoffroad.com.



